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AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings of claims in the application:

1. (Currently Amended) A method for producing an ethylene-vinyl alcohol copolymer resin, which comprises:

(a) introducing into an apparatus an ethylene-vinyl alcohol copolymer solution that contains at least 50 parts by weight of an alcohol having a boiling point of not higher than 100°C, relative to 100 parts by weight of the ethylene-vinyl alcohol copolymer[[,]]; and

(b) contacting the ethylene-vinyl alcohol copolymer solution with water in the apparatus, thereby letting alcohol along with water out of the apparatus, and obtaining an aqueous ethylene-vinyl alcohol copolymer composition that contains from 0 to 10 parts by weight of the alcohol and from 10 to 1000 parts by weight of the ethylene-vinyl alcohol copolymer;

(c) transferring the resulting aqueous ethylene-vinyl alcohol copolymer composition that contains from 0 to 10 parts by weight of the alcohol and from 10 to 1000 parts by weight of water, relative to 100 parts by weight of the ethylene-vinyl alcohol copolymer, out of the apparatus; (step 1), and

- (d) feeding the aqueous ethylene-vinyl alcohol copolymer composition into an extruder[[,]];
- (e) kneading it the aqueous ethylene-vinyl alcohol copolymer composition in melt therein in said extruder;[[,]] and
- (f) then extruding the copolymer out of the extruder (step 2) to obtain an extruded ethylene-vinyl alcohol copolymer resin.

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- 2. (Currently Amended) The method of claim 1, wherein the <u>an</u> ethylene content of the ethylene-vinyl alcohol copolymer is between 3 and 70 mol% and the <u>a</u> degree of saponification of the ethylene-vinyl alcohol copolymer is at least 80 mol%.
 - 3. (Original) The method of claim 1, wherein the alcohol is methanol.
- 4. (Currently Amended) The method of claim 1, wherein in the step 1, the ethylenevinyl alcohol copolymer solution is contacted with water vapor in the vessel apparatus.
- 5. (Currently Amended) The method of claim 4, wherein the ethylene-vinyl alcohol copolymer solution is continuously introduced into a column vessel and contacted with water vapor in the vessel apparatus.
- 6. (Currently Amended) The method of claim 5, wherein the ethylene-vinyl alcohol copolymer solution is introduced into the vessel apparatus through its upper part and water vapor is introduced into the vessel apparatus through its lower part thereby causing the ethylene-vinyl alcohol copolymer solution to contact the water vapor in countercurrent flow, and the resulting aqueous ethylene-vinyl alcohol copolymer composition is transferred out of the vessel apparatus through its lower part with alcohol being let out along with water vapor through its upper part.
- 7. (Currently Amended) The method of claim 1, wherein in the step 2, the a temperature of the resin melt in the extruder is between 70 and 170°C.

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8. (Currently Amended) The method of claim 1, wherein in the step 2, the a water content of the extruded ethylene-vinyl alcohol copolymer resin melt is between 5 and 40 % by weight.

- 9. (Currently Amended) The method of claim 1, wherein in the step 2, water is fed further comprising feeding water into the extruder or removing excess water is removed from the extruder to control the water content of the resin in the extruder.
- 10. (Currently Amended) The method of claim 1, wherein in the step 2, the aqueous ethylene-vinyl alcohol copolymer composition is kneaded in melt in the extruder with at least one additive selected from the group consisting of carboxylic acids, boron compounds, phosphoric acid compounds, alkali metal salts, and alkaline earth metal salts and mixtures thereof.
- 11. (Currently Amended) The method of claim 10, wherein the additive is introduced into the extruder <u>as</u> an aqueous solution.
- 12. (Currently Amended) The method of claim 1, wherein in the step 2, further comprising:

introducing a wash is introduced into the extruder and is discharged discharging said wash from the extruder through at least one site downstream from the wash inlet site to remove the a saponification catalyst residue from the resin melt.

13. (Currently Amended) The method of claim 1, wherein further comprising

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cutting the aqueous ethylene-vinyl alcohol copolymer composition of step 1 is cut into pellets prior to being fed into the extruder.

- 14. (Currently Amended) The method of claim 13, wherein further comprising dipping the pellets are dipped in a wash to remove the a saponification catalyst residue prior to being fed into the extruder.
- 15. (Original) The method of claim 14, wherein the pellets are continuously washed in a column vessel.
- 16. (Currently Amended) The method of claim 13, wherein the pellets are dipped in an aqueous solution containing at least one additive selected from the group consisting of carboxylic acids, boron compounds, phosphoric acid compounds, alkali metal salts, and alkaline earth metal salts and mixtures thereof prior to being fed into the extruder.
- 17. (Currently Amended) The method of claim 1, wherein the aqueous ethylenevinyl alcohol copolymer composition of step 1 is fed, uncut, into the extruder.
- 18. (Currently Amended) The method of claim 17, wherein the aqueous ethylenevinyl alcohol copolymer composition is fed, uncut, into the extruder and a wash is fed into the extruder and discharged from it the extruder through at least one site downstream from the wash inlet site to remove the a saponification catalyst residue from the resin melt.
- 19. (Currently Amended) A method for producing ethylene-vinyl alcohol copolymer resin pellets, which comprises:

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cutting the extruded ethylene-vinyl alcohol copolymer resin extruded in step 2

obtained by in the method of claim 1.

20. (Currently Amended) The method of claim 19, wherein further comprising:

drying and cutting the pellets are dried and cut to have a water content of at most 1 % by weight.

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BASIS FOR THE AMENDMENT

Claims 1-2, 5-14 and 16-20 have been amended to better conform to accepted U.S. claim format, as supported by the Claims as originally filed.

Claim 4 has been amended as supported at page 9, second paragraph of the specification.

No new matter is believed to have been added by entry of this amendment. Entry and favorable reconsideration are respectfully requested.

Upon entry of this amendment Claims 1-20 will now be active in this application.